



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-702-309
Job Sheet 169158



Part No: D412-702-309

Job Qty: 2 ea

Part Name: Harness Assembly



Part Weight: 0 lbs

Status: Scheduled

CH6001

Priority: Medium

Job Created: 12/4/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

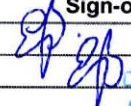
Description:

Note: DWG REV 4 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/21/17	0.00	0.00	Start Up Small Fab-3		 38 3-89 DEC 08 2017
100	Small Fab	2 pcs		12/22/17	0.00	0.39	Small Fab-6		
110	QC	2 pcs		12/22/17	0.00	0.00	QC5		
120	Packaging	2 pcs		12/22/17	0.00	0.00	Packaging3-2		
130	QC21-SA	2 Ea		12/22/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3573-3 F162912	2	4	0	0
	D4088-041 5015501	2	16	0	0
	MS21042L3 5006902	8	4,687	0	0
	MS24693-S272 F1137736-5	8	73	0	0
	NAS1149D0316J M134502-273	8	961	0	0

Part Specifications

Specifications could not be found.

Plex 12/4/17 10:51 AM dart.poulin.mario

DQA:

Date:



QA Closed:

Work Order

Part N

NCR N

Date :

DART
AEROSPACE
S017368



Harness Assembly

PART NO: D412-702-309
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/05/17
Job No: 169158

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

TE

Work Order update only ☐

AGAINST DEPARTMENT/PROCESS

is tube	☐	Water Jet	☐	Engineering	☐
all Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
nishing	☐	Rec/Store/Packaging	☐	Other	☐
iposite	☐	Supplier	☐		☐

MRB (QSI042) Approval

position

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

Root Cause

Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Pressure/Forced	☐
Bending	☐
Centre Not Concentric	☐
Cracks	☐
Crimp/Kink/Ripple/Wave	☐
Cuffs	☐
Crushing	☐
Heat Treat	☐
Wave/Twist in Tube	☐
Marks/Chatter	☐

FAULT CATEGORY

Temperature/Cure	☐
Set-up	☐
BOM/Route	☐
Broken/Damage/Defect	☐
Inspection Incomplete/Unqualified	☐
Contamination	☐
Countersink	☐
Cut Too Short	☐
Instructions Incomplete/Unclear	☐
Drill Holes	☐

Power Loss/Surge	☐
Folio/Program	☐
Grain	☐
Weld	☐
Wrong Stock Pulled	☐
Out of Sequence	☐
Off-set	☐
Mislabeled	☐
Fit/Function	☐
Misaligned/off center	☐

Positioned Wrong	☐
Outside Dimensions	☐
Over/Under tolerance	☐
Part Incorrect	☐
Part Lost/Missing	☐
Part Moved	☐
Drawing	☐
Finish	☐
Misread	☐
Turning Sequence	☐

OTHER :